



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBEM633V3002102-7

Job Sheet 178261



Part No: RBEM633V3002102-7

Job Qty: 12 ea

Part Name: Lateral Clamp Plate



Part Weight: 0 lbs

Status: At Planning

Priority: Medium

Job Created: 5/29/18

Job Tracking No:

Due Date: 7/2/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBEM633V3002102 Rev. 2 IPP Rev. A 18.05.22 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	Sign-off
90	Start up Operation	12 Ea	7/2/18	7/2/18	0.00	0.00	Start Up Machining-3		
110	Mori Seiki	12 pcs	7/2/18	7/2/18	0.00	4.00	MORI NV5000-1		
120	QC	12 pcs	7/2/18	7/2/18	0.00	0.00	QC2 Machining-4		
130	QC	12 pcs	7/2/18	7/2/18	0.00	0.00	QC8 Machining-4		
150	Outsource	12 pcs	7/2/18	7/2/18	0.00	0.00	Outsource4		
160	Packaging	12 pcs	7/2/18	7/2/18	0.00	0.00	Packaging2		
170	QC	12 pcs	7/2/18	7/2/18	0.00	0.00	QC6		
180	Packaging	12 pcs	7/2/18	7/2/18	0.00	0.00	Packaging3-1		
190	QC21-SA	12 Ea	7/2/18	7/2/18	0.00	0.00	QC21		

Part Op 110 - ***Cut blanks to 2.20*** 1-Machine as per folio FC _____ FOLIO REV: _____ DWG REV: _____
 Descriptions: 2-Deburr
 130 - Engrave T/N and/or P/N number using MARKTRONIC engraver as per DWG.
 150 - Issue P/O to GROUPE ALTECH; PO _____ -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061 -Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B0.625X03.000	6061T6 Bar 0.625 X 3.000 2.500 Ry 18.07.17	2.1960 ft (.183 ea)	90-Start up Operation	M134553

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B0.625X03.000	2	0	0

Part Specifications

Specifications could not be found.

Plex 5/29/18 10:19 AM dart.logan.david



Container No: S110355



Part: RBEM633V3002102-7

Job No: 178261

Serial No/Batch: S110355

Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 09/14/18

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

178261

Page 1 of 1

2

Date:Revised by
KJ

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

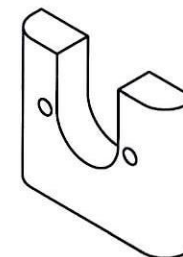
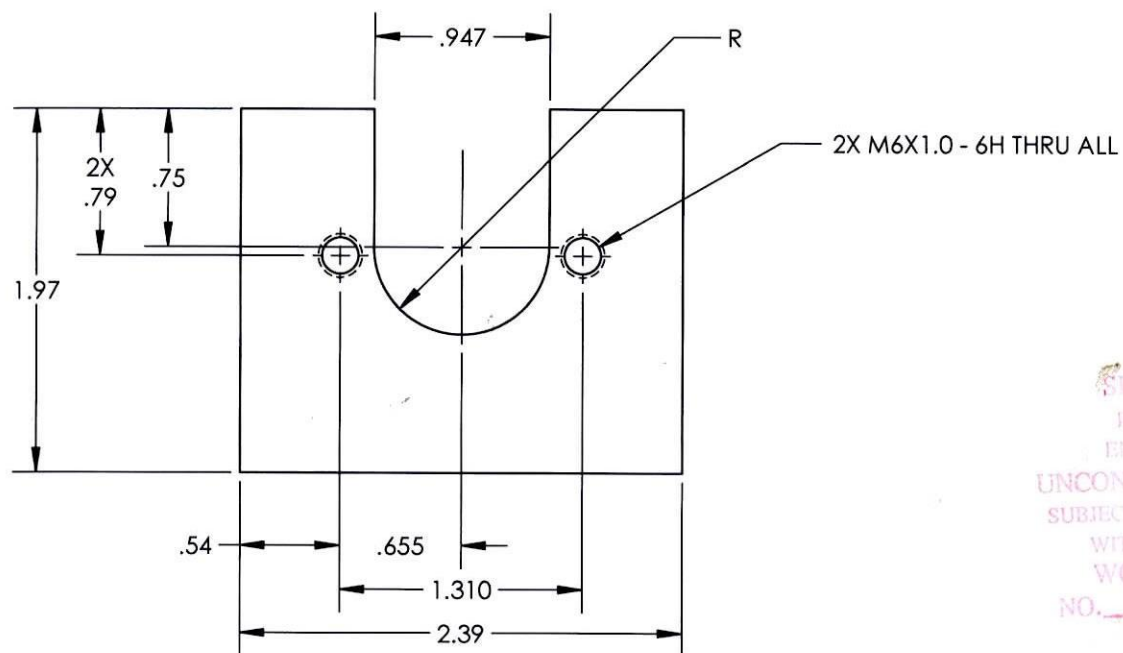
QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table border="0"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																	
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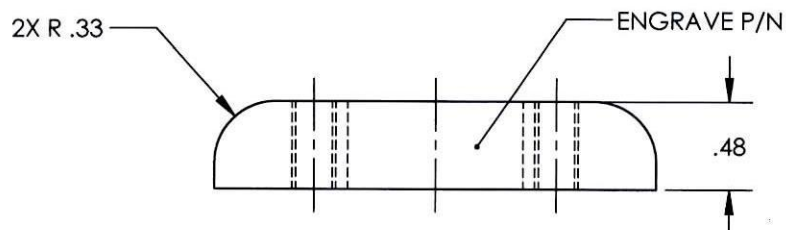
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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED



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WITHOUT NOTICE
WORK ORDER
NO. 17824

20180712



(-7)

LATERAL CLAMP PLATE

DART AEROSPACE	
TITLE ELASTOMERIC BEARING BOLT EXCHANGE	
DWG NO. RBEM633V3002102-7	REV 2
MAT'L 6061	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
REAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH CLEAR ANODIZE	.XX ± .01 ANGLES ± .5°
SPEC MIL-A-8625F, TYPE II, CLASS I	.X ± .1 SURFACES = 125/✓
DRAWN BY: DUERFELDT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	H175
SCALE 1:1	DATE 4/6/2016
SHEET 5 OF 16	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041025**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO041025
PO Date: 9/17/18
Due Date: 9/21/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 60
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	180505	RBW6205G08451-3G	Puller Bolt Removal -Issue P/O to GROUPE ALTECH PO: _____ -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL -Material; 6061 - Certificate of Conformity is required	Firmed	-	9/21/18	10 pcs	0 pcs	10 pcs	\$4.95/pcs	\$49.50
10 X SEP 24 2018 SEP 24 2018											
Line Item Note ** RUSH **											
2	178257	RBEM633V3002102-23	Thimble -Issue P/O to GROUPE ALTECH PO: _____ -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL - Certificate of Conformity is required	Firmed	-	9/21/18	6 pcs	0 pcs	6 pcs	\$3.916666/pcs	\$23.50
6 X SEP 24 2018 SEP 24 2018											

CT.



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Canada

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PURCHASE ORDER **PO041025**

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	178261	RBEM633V3002102-7	Lateral Clamp Plate -Issue P/O to GROUPE ALTECH; PO -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061 -Certificate of Conformity is required	Firmed	-	9/21/18	12 pcs	0 pcs	12 pcs	\$3.916666/pcs	\$47.00
Grand Total:											\$120.00

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 9/18/18 2:19 PM dart.tsimiklis.chrisoula



Certificat de Conformité / Certificate of Compliance

(012750-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

012750 - 1

Livré à / Ship to

DART AEROSPACE LTD

1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA

Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD

1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA

BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.		Bon de commande Client Customer Purchase Order No.			
21-Sep-2018		Aman			PO041025 ✓			
#Ligne Line#	No. de Série / # Pièce Part Number /Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	RBW6205G08451-3G ✓ Rev.	RBW6205G08451-3G 01-ANO-CLEAR [ANODIZE CLEAR] MIL-A-8625F TYPE 2 CLASS 1	ANODIZE CH	10 ✓	10	0	0	0
2	RBEM633V3002102-23 ✓ Rev.	RBEM633V3002102-23 01-ANO-CLEAR [ANODIZE CLEAR] MIL-A-8625F TYPE 2 CLASS 1	ANODIZE CH	6 ✓	6	0	0	0
3	RBEM633V3002102-7 ✓ Rev.	RBEM633V3002102-7 01-ANO-CLEAR [ANODIZE CLEAR] MIL-A-8625F TYPE 2 CLASS 1	ANODIZE CH	12 ✓	12	0	0	0

DAS
38
9-89

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.